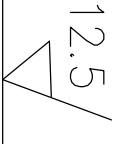
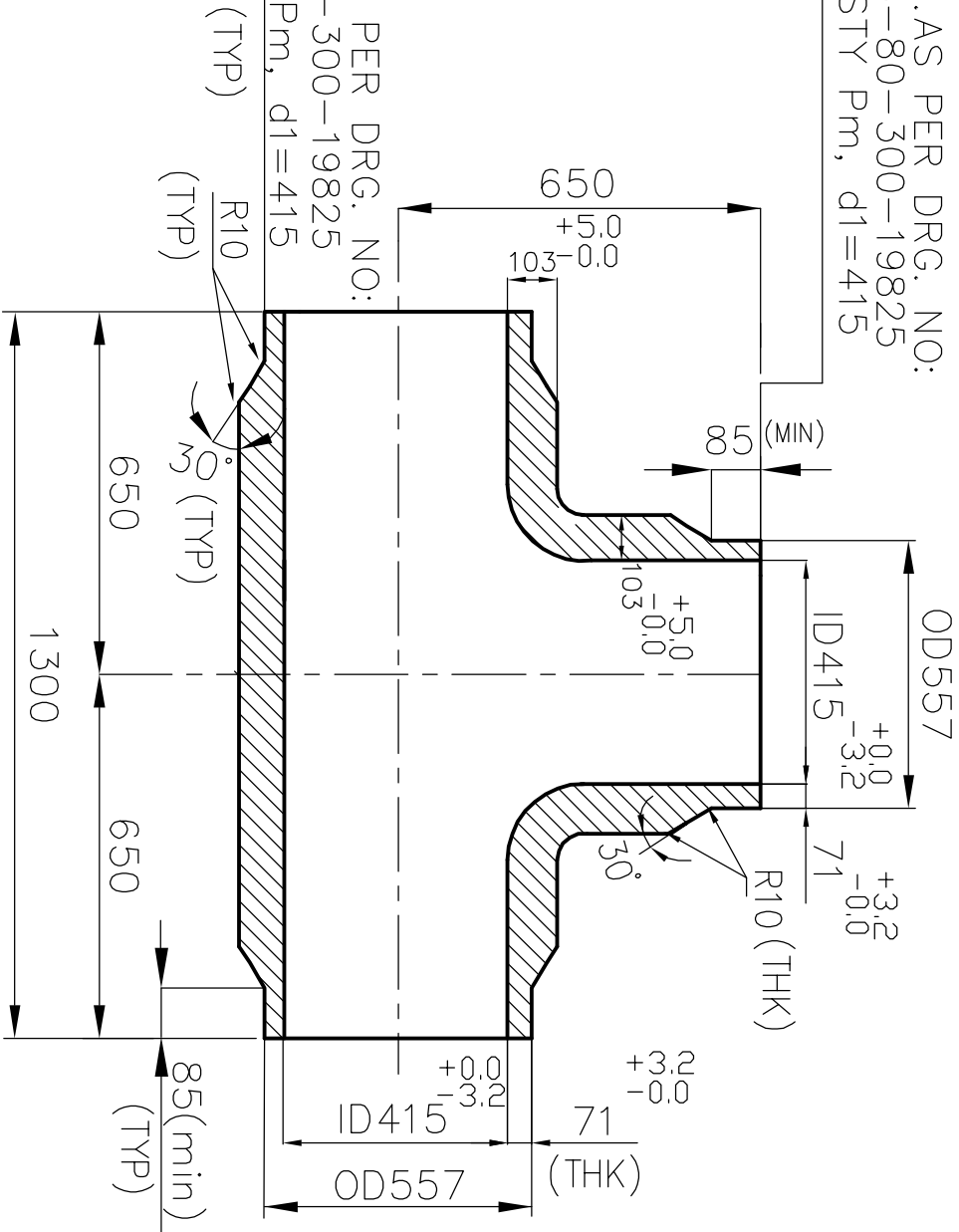


C894C-274-08-2

ON DRAWING



EP.AS PER DRG. NO:
3-80-300-19825
STY Pm, d1=415



CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY

NOTES :-

01. DESIGN PRESSURE : 381kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 200° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST VERSION)
07. WEIGHT GIVEN IN TITL BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

REV	DATE	ALTD :	REV	DATE	ALTD:KONDAPANAIDU
02		APPD :	01	09.07.19	APPD :SARAVANAN
ALL REVISIONS ARE INDICATED AS					

01	BW EQT ID415X71	3-80-423-34682				92 525 059 0000		A		1750.000 1			
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.		MATERIAL CODE		A		UNIT WT.				
			VAR NO.		MATERIAL SPEC.		C		QTY.				
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT													
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017				DRN		NAME RP SINGH		SIGN		DATE 25.02.19		NO OF ITEMS	
				CHD		KONDAPA NAIDU				25.02.19			
				APPD		R.SESHAGIRI				25.02.19			
DEPT.	GRADE OF UN TOL. DIM				SCALE		WEIGHT (Kg).		BHEL PO REF.NO:				
CODE	C/M/F		 		N.T.S.		~1750						
TITLE		BW EQT (ID415X71)		CARD CODE		DRAWING No.		REV					
				U 01		3-80-423-34682		01					